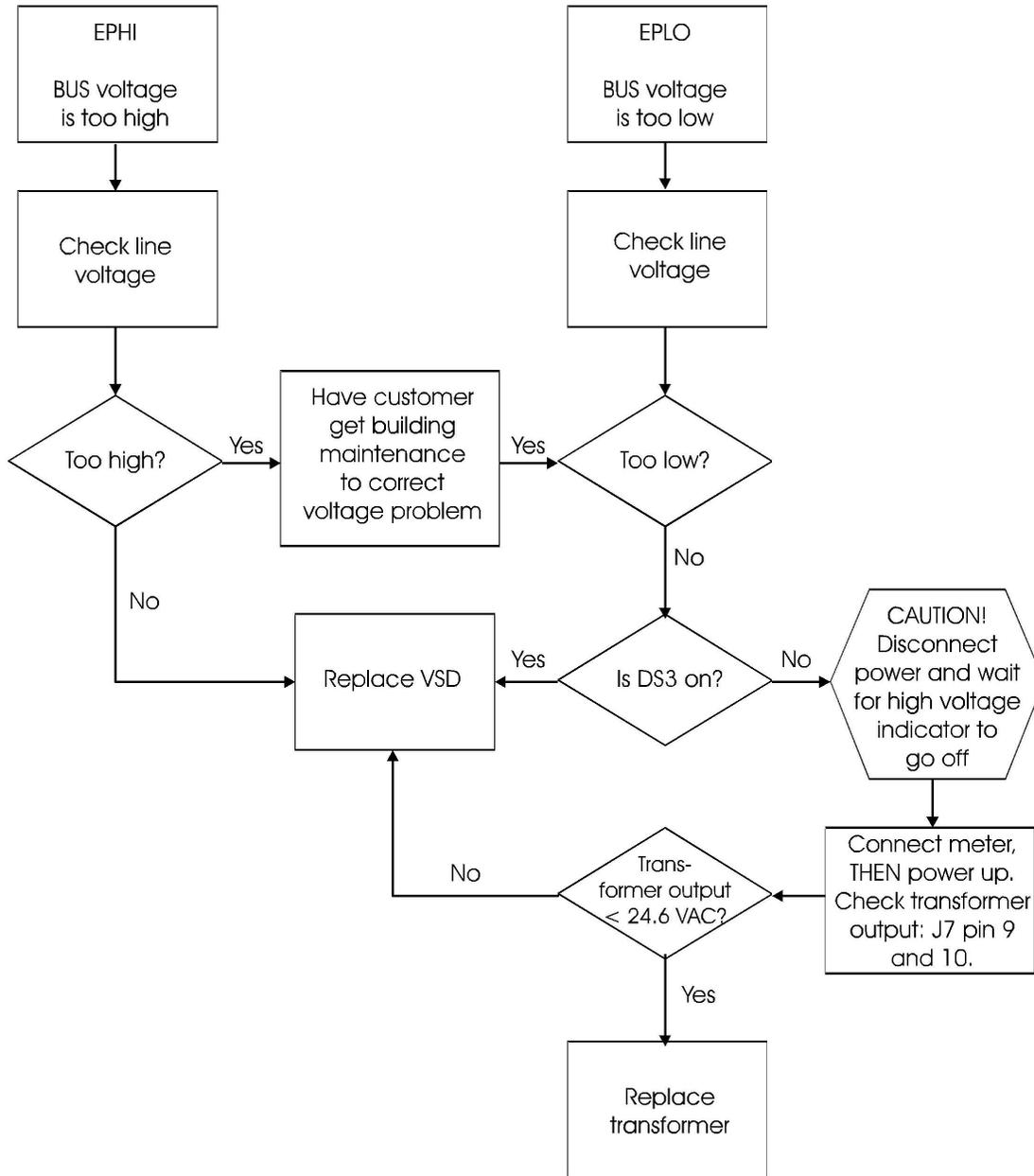


# Flow Charts

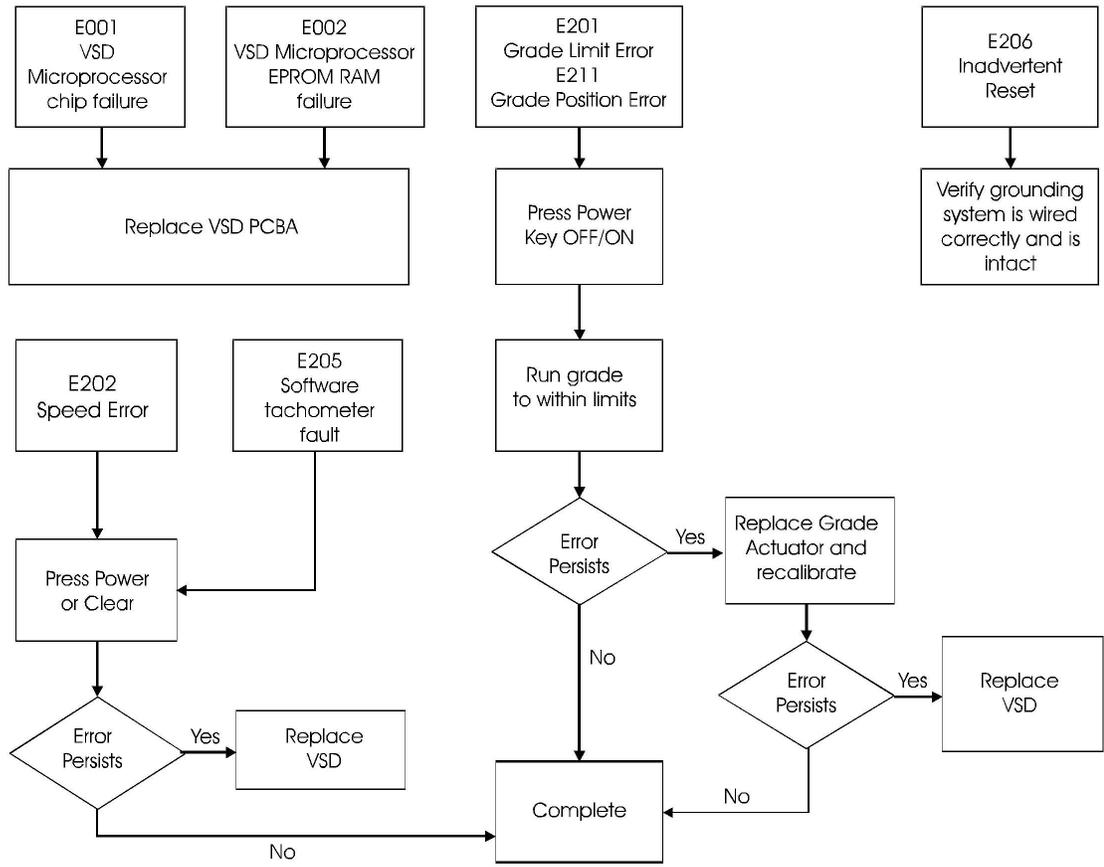
Use the following flow charts for step-by-step troubleshooting.

- ▶ For Plus models, use the error log to determine recent errors. See “Error Log (Plus Models only)” on page 3-7

## Error Code Flow Chart: EPHI and EPLO

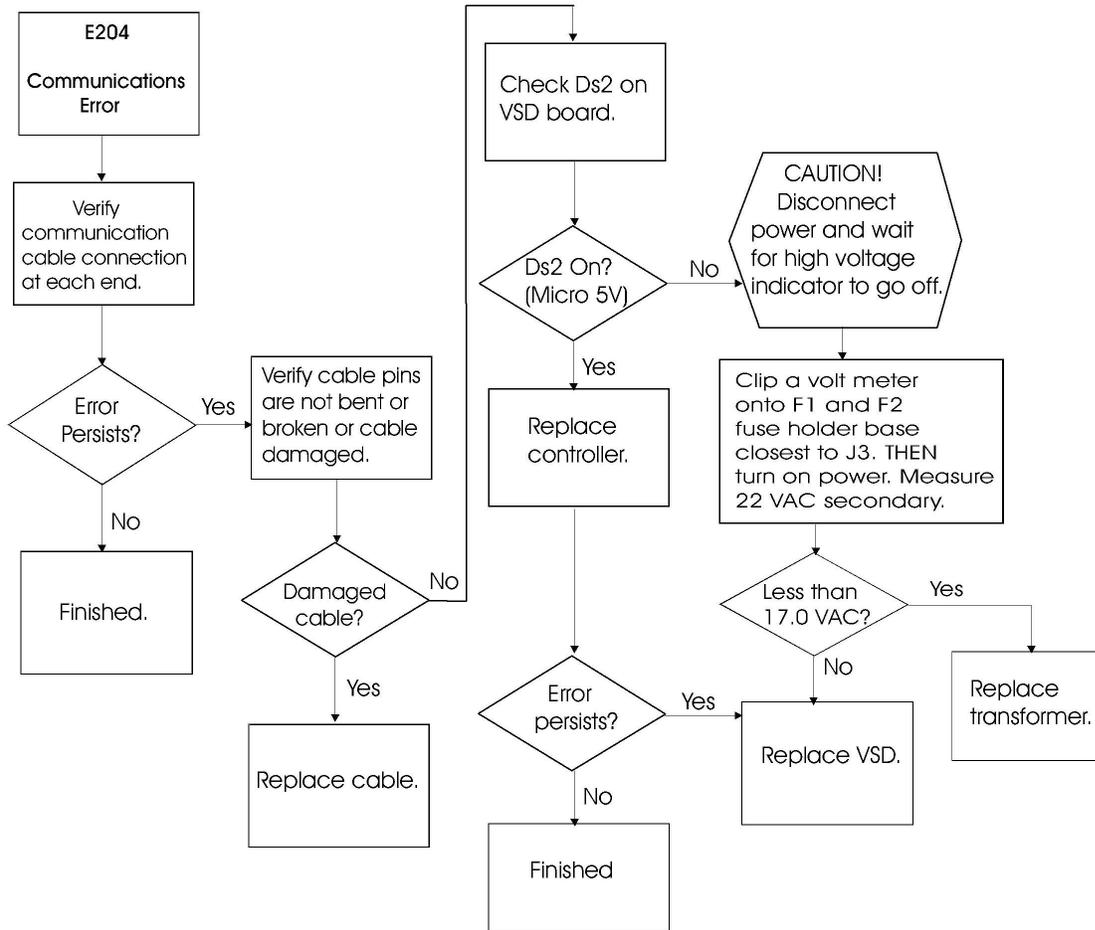


### BUS Voltage



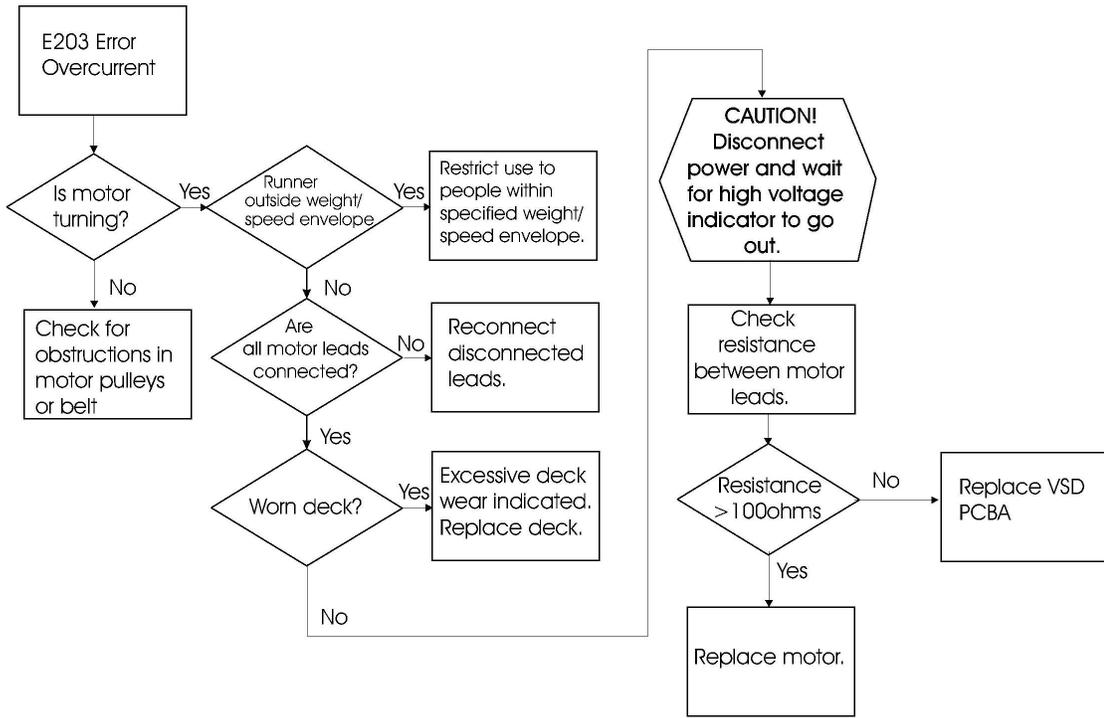
**VSD Board**

## Error Code Flow Chart: E204



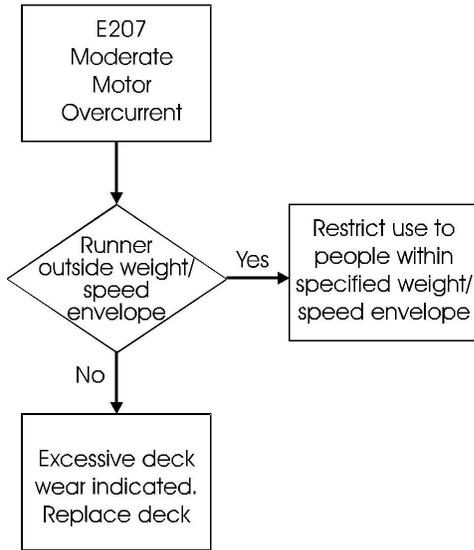
**Communications Link**

## Error Code Flow Chart: E203

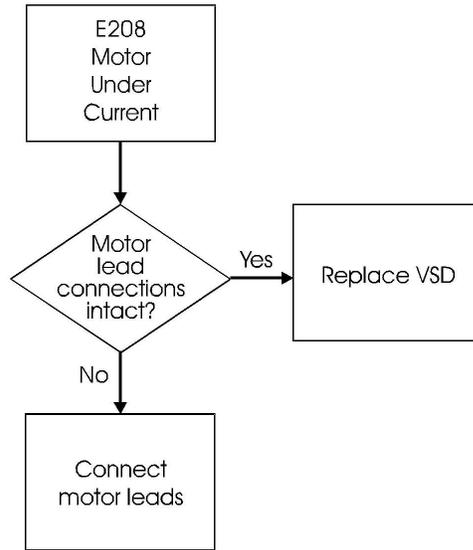


### Motor Overcurrent

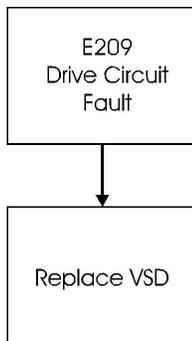
## Error Code Flow Charts: E207, E208, E209, E210



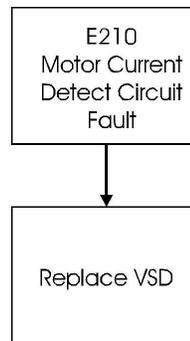
**Moderate Motor  
Overcurrent**



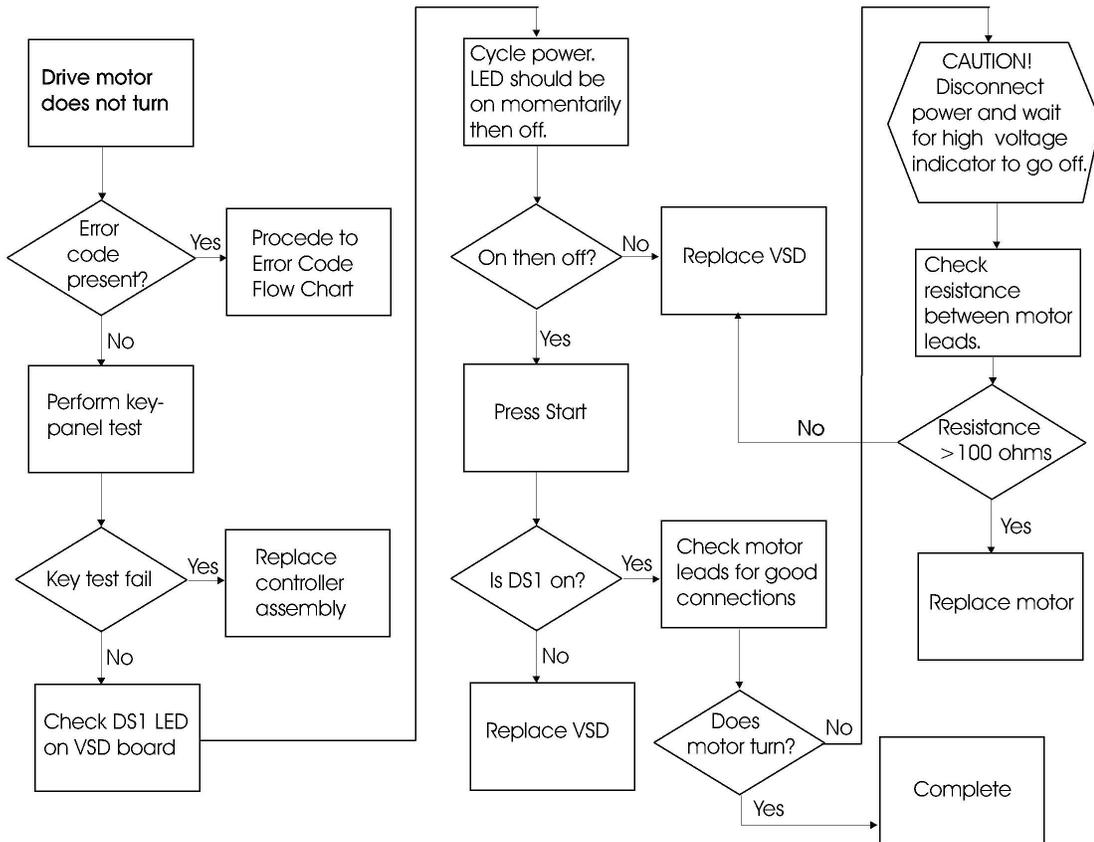
**Moderate Motor  
Undercurrent**



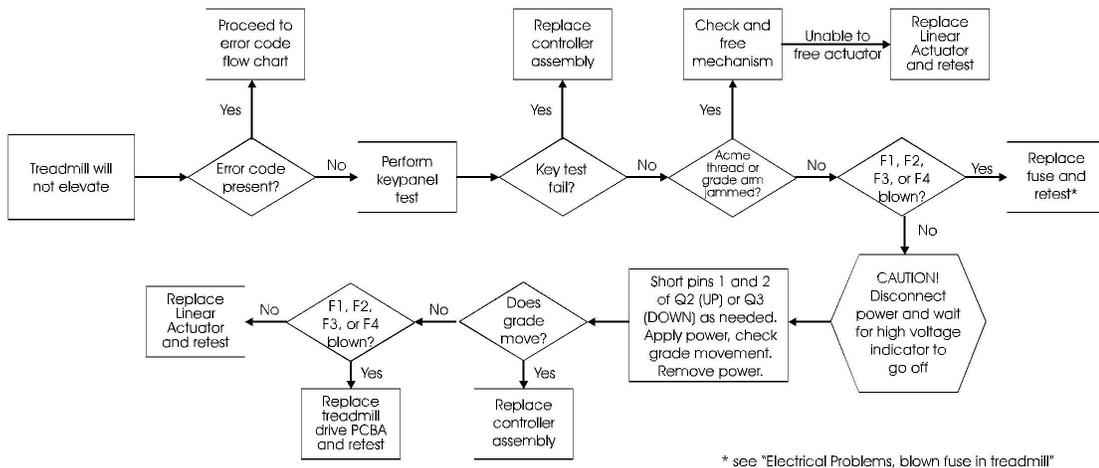
**Drive Circuit Fault**



**Drive Current Detect  
Fault**



### Drive Motor



\* see "Electrical Problems, blown fuse in treadmill"

### Grade Problems